

GENERAL INFORMATION
General information

Typology	Ready to use platinum
Color	Platinum
Color shade	Premium white
Production process	All-purpose
Grain refinement level	Medium
Deoxidation level	Minimum

Commercial composition (%)

PT	95.5
IR	4.0
CU	0.5

Melting Temperatures

Solidus [°C]	1720.0
Liquidus [°C]	1750.0
Melting range [°C]	30.0

FULL CHARACTERIZATION DATA
Color coordinates

L *	a*	b*	c*	Yellow Index
87.9	0.5	3.5	3.6	7.6

Mechanical characteristics

As cast hardness [HV 0.2]	140.0
Hardness after 70% area red. [HV 0.2]	225.0
Hardness after annealing [HV 0.2]	145.0
Tensile strength (Rm) [Mpa]	380.0
Yield strength (Rp0.2) [MPa]	200.0
Elongation at rupture (A) [%]	25.0

Physical characteristics

Density [g/cm ³]	21.4
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General characteristics

As cast grain size [μm]	90.0
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Product applications

CASTING PROCESSING PARAMETERS
Pre-melting temperature

Temperature [°C]

POURING TEMPERATURES

	Flask from [°C]	Flask to [°C]	Metal from [°C]	Metal to [°C]
< 0.5 mm	800	900	1850	1880
0.5 - 1.2 mm	750	850	1830	1850
> 1.2 mm	700	800	1800	1830

Trees without stones

Let the flask cool down for 3-4 minutes under inert atmosphere, then quench it in water.

Pickling

Use water jet or sandblaster.

MECHANICAL WORKING PARAMETERS
Pre-melting temperature

Temperature [°C]

Reductions

Wire - diameter (%)	40.0
Sheet - area or thickness (%)	60.0

POURING TEMPERATURES	Countinous from [°C]	Countinous to [°C]	Ingot to [°C]	Ingot from [°C]
Temperatures	1850	1930	1830	1870

MECHANICAL WORKING ANNEALING	Temp. from [°C]	Temp. to [°C]	Time [min]
< 1 mm	920	960	30
1 - 5 mm	920	960	45
> 5 mm	920	960	60

Mechanical working quenching

Air cool down to 550°C, then quench in water.