

**DESCRIPTION**

RH5RW is the all inclusive replenisher for the W type white rhodium plating electrolyte. Simply add 20 ml of replenisher to restore 1 gram of rhodium and all of the necessary brighteners required to maintain the rhodium electrolyte. To maintain the stability of the deposition speed, it is recommended to restore the rhodium plating solution when the rhodium drops at 80% of its initial concentration.

**PRODUCT FORM**

Metal concentration	5 g Rh/100 ml
Product pH	Acidic
Format	Concentrated liquid
Color of the product	Reddish
Storage time	2 years
Volume	100 ml

**USER GUIDE****PRODUCT USAGE**

The addition of 20 ml of this product restores 1 gram of Rhodium aside all the brighteners' compounds for RH2W electrolytic system. Any other Rhodium and brighteners restoring has to be done by following this calculation:

ml of RH5RW to be added = x g Rh to be restored in RH2W20

where x (Rhodium grams to be restored in RH2W bath) is a value obtained thanks to a chemical analysis of the solution or by consumption estimation through amperminutes calculation since the last replenisher addition. For any other information please see the TDS for RH2W at "PLATING SOLUTION MAINTENANCE" section.

**DISCLAIMER**

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